Condensate piping shall be CPVC or PVC material and shall not be smaller than the drain connection on the appliance.

Components of the condensate drainage shall be CPVC or PVC material. All components shall be selected for the pressure and temperature rating of the installation.

Where the drain pipes from more than one unit are manifolded together for condensate drainage, the pipe or tubing shall be sized in accordance with an approved method as dictated by local codes.

Condensate must be disposed of according to local codes.

Pump should be controlled by an adjustable Aquastat or Combination Aquastat and Timer. Aquastat should have 10-20°F differential of water heater set temperature.

Pump should be sized to maintain circulation loop temperature.

Circulation flow rate should not exceed 3 GPM per water heater and should be no more than 8 GPM where multiple water heaters are installed.

Pump should be sized to overcome the pressure loss through the water heater, supply, and return plumbing. Reference the Rinnai Hot Water System Design Manual for pump sizing guidelines.

Pump should be of bronze or stainless construction.

Reference the Common Vent Installation Manual for common vent options where applicable.

Balanced piping is critical to maintain even operation of all water heaters. Ensure Plumbing system is balanced or piped in reverse return as shown.

Ensure check valve is installed on hot water return line to prevent cold water infiltration.

For this application:

Do not use electronic cascade controls with storage recovery system.

Reference mixing valve manufacturer installation instructions regarding recirculation.