

## PERFORMANCE DATA

### To View Performance Data:

- Press and hold the **▼** (Down) button for two seconds (Fig. 1).
- While holding the **▼** (Down) button, press and hold the "Domestic Hot Water" (DHW) button (hold both buttons at the same time) (Fig. 1).
- Use the **▲** (Up) and **▼** (Down) buttons (Fig. 2) to scroll to the desired information described in Table 1. Performance Data.
- The data for the performance number automatically appears in the display (Fig. 3).
- To exit performance data, repeat step 2 above.

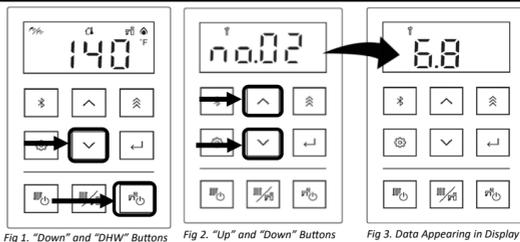


Fig. 1. "Down" and "DHW" Buttons Fig. 2. "Up" and "Down" Buttons Fig. 3. Data Appearing in Display

#	Data	Unit	#	Data	Unit
01	Water Pressure	PSI/bar*	19	Venturi Cycles	x100
02	Water Flow Rate	x0.1 GPM/LPM*	20	Pump Cycles	x100
03	Supply Temperature	*F/*C	21	Pump Hours	x10
04	Return Temperature	*F/*C	22	Pump for Boiler	0=OFF, 1=ON
05	Freeze Protection Temperature	*F/*C	23	Pump for System (Pumps 1-3) See Table 1(B) for more information.	0=OFF, 1=ON
06	Exhaust Temperature	*F/*C	24	Pump for System (Pump 4)	0=OFF, 1=ON
07	Outgoing Temperature	*F/*C	25	Outdoor Temperature	*F/*C
08	Inlet Temperature	*F/*C	26	Additional Controllers Connected	See Table 3
09	Heat Exchanger Outlet Temperature	*F/*C	27	Secondary System Temperature	*F/*C
10	Fan Frequency	Hz	28	Enrization Hours	x100
11	Water Flow Control Position	0=Mid, 1=Open, 2=Closed	29	Combustion Hours	x10
12	Bypass Flow Control Position	0=Mid, 1=DHW, 2=CH	30	Combustion Cycles	x100
13	3-Way Valve Control Position	x100	31	Combustion Cycles (DHW)	x10
14	3-Way Valve Control Cycles	x100	32	Combustion Cycles (DHW)	x100
15	Venturi Position	0=Closed, 1=Open	33	Commissioning Cycles	x1

Table 1. Performance Data

### Units of Measurement

- Press the "Settings" button.
- Press the **▲** (Up) or **▼** (Down) arrows to select a unit of measurement (refer to Table 2).

Units of Measurement	Temp.	Water Flow	Pressure
1: English	*F	gal/min	psi
2: Metric	*C	L/min	bar

Table 1(B). Pump for System (1-3)

System Pump	ON	OFF
Pump 1	__ 1 __	__ 0 __
Pump 2	__ 1 __	__ 0 __
Pump 3	__ 1 __	__ 0 __

Table 2. Units of Measurement

Controller Model	Connected	Not Connected
Controller Panel	1__	__
Additional Controller (BSC)	__ 1 __	__ 0 __
Additional Controller (BC)	__ 1 __	__ 0 __
Additional Controller (MC)	__ 1 __	__ 0 __

Note: BC, BSC and MC are PCB recognition position.

## DIAGNOSTIC CODES

### To Display Diagnostic Codes:

- Press and hold the "DHW" button for two seconds and then the **▲** (Up) button simultaneously (Fig. 9).
- The last nine maintenance codes display and flash one after the other.
- To exit diagnostic codes and return the boiler to normal operation, press and hold the "DHW" button for two seconds, and then the **▲** (Up) button simultaneously.

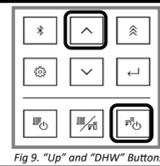


Fig. 9. "Up" and "DHW" Buttons

Table 7. Error Reset

Power Reset	Venturi Control (150), High Exhaust Temperature (540), and Freeze Issue (890) can be reset by shutting down power to the boiler.
Interlock Reset	Venturi (170) and Solenoid Valve (520) allow only interlock reset. Please call Rinnai Technical Support.
Combustion Error During DHW	Error can be reset by closing faucet.
Other Reset	Other error can be reset by Domestic "On/Off" button or "Central Heating" (CH) button.

Table 8. Diagnostic Codes

02a	<b>Too Long DHW Continuous Operation</b>	<ul style="list-style-type: none"> <li>Ensure DHW beyond maximum continuous operating time by parameter iB setting.</li> <li>Ensure the parameter setting is correct.</li> <li>Check the water leakage of DHW.</li> </ul>
100	<b>Air Supply or Exhaust Blockage/Condensate Trap is Full</b>	<ul style="list-style-type: none"> <li>Fan current initial check error.</li> <li>Ensure condensate line and trap is not blocked.</li> <li>Ensure internal air filter is clean with no obstructions.</li> <li>Ensure high altitude setting is set properly (See High Altitude Setting).</li> <li>Ensure combustion air and exhaust vents are not blocked and the approved venting materials are being used.</li> <li>Ensure either the exhaust ring or intake cap is removed properly.</li> <li>Ensure vent length is within limits.</li> <li>Check fan for debris and ensure wheel turns freely.</li> <li>Verify fan check valve is not stuck between fan casing and burner body.</li> </ul>
10	<b>No Ignition (Unit Not Turning On)</b>	<ul style="list-style-type: none"> <li>Ignition Error. Check that the gas is turned on at the boiler, gas meter, and/or propane cylinder.</li> <li>If the unit is installed in a propane system, ensure that gas is in the tank.</li> <li>Bleed all air from the gas lines.</li> <li>Check the ground wire for the PC Board.</li> <li>Ensure the flame rod and CH circuit does not have a freezing condition.</li> <li>Ensure the igniter is operational.*</li> <li>Ensure the venting is installed in accordance to this manual.</li> <li>Check that the surface of the electrode and flame rod are clean.</li> <li>Check gas solenoid valve for open or short circuits.*</li> <li>Verify gas orifice installed is correct for the gas system the unit is installed in.</li> <li>Check flame rod voltage to ground during ignition.</li> </ul>
100	<b>Flame Failure</b>	<ul style="list-style-type: none"> <li>Boiler has flame failure. Check that the gas is turned on at the boiler, gas meter, and/or propane cylinder.</li> <li>If the unit is installed in a propane system, ensure that gas is in the tank.</li> <li>Ensure the venting is installed in accordance to this manual.</li> <li>Ensure the flame rod wire is connected.</li> <li>Ensure the gas type and inlet gas pressure are correct.</li> <li>Bleed all air from the gas lines.</li> <li>Check the ground wire to the PC Board.</li> <li>Check flame rod voltage to ground during ignition.</li> </ul>
140	<b>Heat Exchanger Overheat</b>	<ul style="list-style-type: none"> <li>Overheat switch is tripped.</li> <li>Measure the resistance of the Overheat Switch.*</li> <li>Check the heat exchanger surface for hot spots which may indicate blockage due to scale buildup.</li> <li>Ensure the boiler pump is not locked up.</li> <li>Ensure that all of the valves in the CH circuit are open.</li> <li>Ensure the boiler and CH circuit does not have a freezing condition.</li> <li>Surface of heat exchanger may turn to a black color as stainless steel is tempered even in normal conditions. This does not indicate an abnormal condition.</li> <li>Check for damage on the exhaust, seal, and venting.</li> </ul>
150	<b>Venturi Control</b>	<ul style="list-style-type: none"> <li>Venturi operation error.</li> <li>Ensure the venturi motor is operating correctly.*</li> <li>Replace the gas valve assembly.</li> </ul>
61	<b>High Outgoing Temperature</b>	<ul style="list-style-type: none"> <li>Safety shutdown because DHW outgoing temperature is too hot.</li> <li>Check sensor wiring for damage of outgoing thermistor.</li> <li>Measure resistance of outgoing thermistor.*</li> <li>Ensure the gas valve has no damage and the orifice is installed correctly.</li> <li>Replace the gas valve assembly.</li> </ul>
170	<b>Venturi Blockage</b>	<ul style="list-style-type: none"> <li>Check the venturi and silencer for blockage.</li> <li>Before resetting this error, check if the condensate drain is block and if the venting is connected properly.</li> </ul>
190	<b>Electrical Grounding</b>	<ul style="list-style-type: none"> <li>Secondary circuit ground fault.</li> <li>Check all electrical components for electrical short.</li> </ul>
250	<b>Condensate Pump (Accessory)</b>	<ul style="list-style-type: none"> <li>Boiler will operate for 60 seconds.</li> <li>Confirm wire connections and harnesses are good.</li> <li>Ensure condensate reservoir is empty and condensate pump is operational.</li> </ul>
300	<b>Secondary Thermistor</b>	<ul style="list-style-type: none"> <li>Ensure that Parameter 70 is set to be available.</li> <li>Check sensor wiring for damage.</li> <li>Measure the resistance of the sensor.</li> <li>Replace if necessary.</li> </ul>
30	<b>Freeze Protection Thermistor</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage.</li> <li>Measure the resistance of the sensor.</li> <li>Replace if necessary.</li> </ul>
32a	<b>Outgoing Thermistor (Combi Only)</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage.</li> <li>Clean sensor of any scale buildup present.</li> <li>Measure the resistance of the sensor.</li> <li>Replace if necessary.</li> </ul>
32b	<b>Heat Exchanger Thermistor (Combi Only)</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage.</li> <li>Measure the resistance of the sensor.</li> <li>Replace if necessary.</li> </ul>
34	<b>Inlet Thermistor (Combi Only)</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage.</li> <li>Measure the resistance of the sensor.</li> <li>Replace if necessary.</li> </ul>
353	<b>Supply Thermistor</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage.</li> <li>Clean the surface of the sensor.</li> <li>Measure the resistance of the sensor.</li> <li>Check the return thermistor. Replace if necessary.</li> </ul>
363	<b>Return Thermistor</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage.</li> <li>Measure the resistance of the sensor. Replace if necessary.</li> </ul>
380	<b>Exhaust Thermistor</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage.</li> <li>Clean the surface of the sensor.</li> <li>Measure the resistance of the sensor.</li> <li>Check the return thermistor.</li> <li>Replace if necessary.</li> </ul>
393	<b>Outdoor Thermistor</b>	<ul style="list-style-type: none"> <li>Ensure that parameter number 00 is set to the appropriate position.</li> <li>Check sensor wiring for damage.</li> <li>Measure the resistance of the sensor.</li> <li>Replace if necessary.</li> </ul>
400	<b>Pressure Sensor</b>	<ul style="list-style-type: none"> <li>Check sensor wiring for damage. Measure the voltage of the sensor.</li> <li>Replace if necessary.</li> </ul>
430	<b>High/Low Water Pressure</b>	<ul style="list-style-type: none"> <li>If water pressure is too low, add water into system until at least 13 PSI is observed.</li> <li>Ensure there are no leaking components in the CH system.</li> <li>If the pressure is too high, adjust the pressure to a maximum of 30 PSI.</li> <li>Ensure the pressure relief valve and water fill are working correctly.</li> </ul>
443	<b>Low Water Cut-Off (LWCO)</b>	<ul style="list-style-type: none"> <li>Ensure the LWCO device is working correctly.</li> <li>Ensure the LWCO jumper is connected properly when LWCO is not in use.</li> <li>Ensure the outlet is 24 V AC. If it is not, a transformer is needed.</li> </ul>
520	<b>Solenoid Valve Circuit</b>	<ul style="list-style-type: none"> <li>Check the flame rod and wire for damage.</li> <li>Close the gas shut off valve installed near the boiler.</li> <li>Ensure the flame rod and wire are not wet.</li> <li>Check the output from the PC Board to the solenoid gas valve.</li> <li>If the output from the PC Board is abnormal, replace the PC Board.</li> <li>If the output from the PC Board is normal, replace the gas control.</li> </ul>
540	<b>High Exhaust Temperature</b>	<ul style="list-style-type: none"> <li>Make sure boiler pump activates during operation.</li> <li>Check the exhaust thermistor wiring for damage.</li> <li>Clean the surface of the thermistor.</li> <li>Measure the resistance of the exhaust thermistor.*</li> <li>If the sensor has been replaced and the error still appears, check the return thermistor.</li> <li>If boiler is used in a hard water area, flush the DHW plate heat exchanger.</li> <li>Check the exhaust duct, seal, and venting for damage.</li> </ul>

60	<b>Combustion Fan</b>	<ul style="list-style-type: none"> <li>Check the motor wire harness for loose or damaged connections.</li> <li>Measure resistance and voltage of motor wire harness.*</li> <li>Ensure the combustion fan spins freely.</li> </ul>
63	<b>DHW Recirculation Pump (Combi Only)</b>	<ul style="list-style-type: none"> <li>Ensure the DHW recirculation matches the Parameter i2 setting.</li> <li>Ensure the dedicated return line is properly installed.</li> <li>Ensure the inlet water filter and bypass filter are clean and free of debris.</li> <li>Ensure the DHW recirculation pump is connected to the DHW Pump Terminal.</li> <li>Ensure the capacity of the recirculation pump is sized appropriately for the piping (DHW recirculation pump should be higher than 1.3 GPM).</li> <li>Ensure air is removed from the recirculation line.</li> </ul>
65	<b>Water Flow Control (Combi Only)</b>	<ul style="list-style-type: none"> <li>Measure the resistance values and voltage of the water flow control.*</li> <li>Ensure the harness and connector are not wet.</li> <li>If the voltage from the PC Board is abnormal, replace the PC Board; otherwise, replace the water flow servo valve.</li> </ul>
66	<b>By-Pass (Combi Only)</b>	<ul style="list-style-type: none"> <li>Measure the resistance values and voltage of the bypass servo valve.*</li> <li>Ensure the harness and connector are not wet.</li> <li>If the voltage from the PC Board is abnormal, replace the PC Board; otherwise, replace the bypass servo valve.</li> </ul>
670	<b>3-Way Valves (Combi Only)</b>	<ul style="list-style-type: none"> <li>Check the CH system water quality.</li> <li>Measure the resistance values and voltage of the 3-way valve control.*</li> <li>Replace the 3-way valve control device.</li> </ul>
68	<b>Hot Water Supply Temperature Abnormality (Combi Only)</b>	<ul style="list-style-type: none"> <li>If the DHW water temperature is higher than the set point temperature because the boiler bypass sensor fails to close.</li> <li>Measure resistance values and voltage of the bypass flow control.*</li> <li>Replace the bypass flow control device if needed; otherwise, check the inlet thermistor and heat exchanger thermistor wiring for damage.</li> <li>Measure the resistance of the sensor. Replace if needed.</li> <li>Clean the sensor of any scale buildup present.</li> <li>If the boiler is used in a hard water area, flush the DHW plate heat exchanger (only in cascade).</li> </ul>
700	<b>PC Board</b>	<ul style="list-style-type: none"> <li>PC Board circuit error. Replace PC Board.</li> </ul>
710	<b>Solenoid Valve Circuit</b>	<ul style="list-style-type: none"> <li>Ensure Dip switch 5 on the PC Board is in the OFF position (default).</li> <li>Ensure the gas control wire is not loose or damaged.</li> <li>Ensure the heater circuit is not grounded.</li> <li>Ensure outgoing thermistor works without error by using DHW (Combi only).</li> <li>Replace the PC Board.</li> </ul>
720	<b>Flame Rod</b>	<ul style="list-style-type: none"> <li>Check the flame rod and wire for damage.</li> <li>Ensure the flame rod and wire are not wet.</li> <li>If there is no issue with the flame rod or wiring, replace the PC Board.</li> </ul>
73	<b>0-10V Input</b>	<ul style="list-style-type: none"> <li>0-10V input overrange detection. Check the external controller settings.</li> </ul>
880	<b>Freeze Issue</b>	<ul style="list-style-type: none"> <li>The boiler checks the heat exchanger temperature at the time of operation. If the temperature is too low, an error will occur.</li> <li>Check if there is freezing in the boiler or CH system.</li> </ul>
LC	<b>Scale Buildup in Heat Exchanger (Combi Only)</b>	<ul style="list-style-type: none"> <li>Flush the DHW plate heat exchanger.</li> <li>The LC code will reset automatically when scaling is removed.</li> <li>If LC code remains, check the DHW thermistor, flow sensor or boiler pump.</li> </ul>
FFF	<b>Maintenance Indicator</b>	<ul style="list-style-type: none"> <li>This code is a placeholder in diagnostic code history indicating a service provider performed maintenance or service.</li> <li>Enter this code after performing service by pressing the following buttons at the same time: UP, DOWN, and DHW. FFF appears on the monitor (right image).</li> </ul>
55	<b>Service Soon (55)</b>	<ul style="list-style-type: none"> <li>Service Soon (55) is a time-based service indicator set during installation. See parameter Dh in the "Parameter Settings" section for more information.</li> <li>To reset 55 code, press Central Heating button 5 times until 55 disappears.</li> </ul>
90 CODE	<b>Nothing Happens When DHW Water Flow is Activated (Combi Only)</b>	<ul style="list-style-type: none"> <li>Verify the minimum flow rate required to fire the boiler is seen.</li> <li>Measure the resistance of the flow control sensor.*</li> <li>Clean the inlet water supply filter.</li> <li>On new installations, ensure the hot and cold water lines are not reversed.</li> <li>Confirm the inlet water temperature is not too high.</li> <li>Ensure the integrated boiler pump operates properly.</li> <li>Ensure the DHW operation switch is on.</li> </ul>
90 CODE	<b>Decreasing or Fluctuating DHW Water Flow Volume (Combi Only)</b>	<ul style="list-style-type: none"> <li>Ensure the gas pressure is proper.</li> <li>Ensure the water pressure is proper.</li> <li>Ensure the inlet water filter for DHW is clean.</li> <li>Ensure there is no air in the supply line.</li> <li>Ensure the vent and vent settings are properly set up.</li> <li>If a DHW recirculation system is used, DHW flow volume may vary slightly.</li> <li>Ensure all air has been purged from the system.</li> </ul>
90 CODE	<b>Fluctuating DHW Outgoing Temperature (Combi Only)</b>	<ul style="list-style-type: none"> <li>Ensure the gas pressure is proper.</li> <li>Ensure the water pressure is proper.</li> <li>Ensure the DHW thermistor, flow servo, and bypass servo are in good condition.</li> <li>Ensure the inlet filter for DHW is clean.</li> <li>If a DHW recirculation system is used, the DHW temperature may vary slightly.</li> <li>Ensure all air is removed from the system.</li> </ul>
90 CODE	<b>Boiler Does Not Start Heating With a Heating Demand Present</b>	<ul style="list-style-type: none"> <li>Supply temperature or return temperature inside the boiler may be too hot.</li> <li>Ensure the pump operates properly.</li> <li>If there is a demand immediately after using DHW, wait at least three minutes for operation.</li> </ul>
90 CODE	<b>Cannot Turn Off ECO Mode</b>	<ul style="list-style-type: none"> <li>During DHW recirculation, ECO switch will always be on (Combi only).</li> </ul>
90 CODE	<b>Cannot Set Up Lock</b>	<ul style="list-style-type: none"> <li>Lock is available only when the controller has the priority. (When connecting additional remote controller) (Combi only).</li> </ul>
90 CODE	<b>DHW Recirculation Does Not Begin (Combi Only)</b>	<ul style="list-style-type: none"> <li>Ensure DHW recirculation pump is connected to the DHW_Pump terminal.</li> <li>Ensure parameter number 03 is ON.</li> <li>Ensure DHW recirculation plumbing type is set properly per Parameter i2.</li> <li>Ensure DHW recirculation with timer relay input is set properly per Parameter i3.</li> <li>Ensure the wiring to the external timer is correct.</li> <li>Ensure the external timer is ON, if in use.</li> <li>The recirculation logic has an OFF interval after use.</li> </ul>
90 CODE	<b>Simultaneous DHW and CH is Not Functional (Combi Only)</b>	<ul style="list-style-type: none"> <li>Ensure parameter number 00 is ON.</li> <li>If CH set point temperature is lower than 140°F/60°C, it is not permitted (this includes outdoor reset temperature settings).</li> <li>Ensure the DHW inlet temperature is not too hot.</li> <li>Ensure the heating load for DHW and CH are within limits to handle both simultaneously.</li> </ul>
90 CODE	<b>Cannot Change the DHW Set Point Temperature (Combi Only)</b>	<ul style="list-style-type: none"> <li>When DHW is being produced, the temperature setting can only be adjusted between 98°F (37°C) and 110°F (43°C).</li> </ul>
90 CODE	<b>Supply Temperature is Different From the Setting Temperature on the Controller</b>	<ul style="list-style-type: none"> <li>During outdoor sensor control, the supply temperature will vary dependent on the outdoor temperature.</li> <li>During simultaneous operation of DHW and CH, the supply temperature for CH is based on DHW control (Combi Only).</li> </ul>
90 CODE	<b>CH Capacity is Insufficient</b>	<ul style="list-style-type: none"> <li>Ensure the parameters are properly set for the installation.</li> <li>During simultaneous operation of DHW and CH, flow volume to heating can be reduced (Combi Only).</li> </ul>
90 CODE	<b>Pump or Fan Even With No Demand</b>	<ul style="list-style-type: none"> <li>The boiler may start or operate the pump for freeze protection operation.</li> <li>The pump may intermittently operate to prevent it from becoming stuck.</li> </ul>

\* See "Electrical Diagnostics" section of this document.

## ELECTRICAL DIAGNOSTICS

Table 4. Diagnostic Points

COMPONENT	WIRE COLOUR	VOLTAGE	RESISTANCE	PCB Connector	PCB PIN
Power Supply	Black-White	AC108~132V	N/A	CN200	1-3
Flame Rod	Yellow(Black)-Body	more than 0.5VAC	N/A	CN7	17
Combustion Fan	White-Black	11~14VDC*	N/A	CN8	2-3
	Red-Black	7~48VDC*	N/A	CN7	18-19
	White-Black	2~14VDC*	N/A	CN7	16-18
	Yellow-Black	11~14VDC*	N/A	CN7	17-18
	Red-Pink	11~14VDC*	N/A	CN12	9-10
Water Flow Control Device	White-Blue	N/A	40~60Ω	CN12	7-8
	Grey-Orange	11~14VDC	N/A	CN12	5-15
	Brown-Grey	Servo Valve Fully Open or Closed : less than 1VDC Servo Valve in a Mid Position : 4~6VDC	N/A	CN12	15-17
Venturi Control Device	Blue-Blue	N/A	33~43Ω	CN11	3-4
	Blue-Black	11~14VDC	N/A	CN11	1-9
	Black-Black	Close Position: less than 1VDC Open Position: 4~6VDC	N/A	CN11	6-7
By-Pass Flow Control Device	Gray-Black	Close Position: 4~6VDC Open Position: less than 1VDC	N/A	CN11	5-7
	White-Blue	N/A	40~60Ω	CN12	11-12
3way Valve	Red-Pink	N/A	40~60Ω	CN12	13-14
	Brown-Grey	Servo Valve Fully Open or Closed : less than 1VDC Servo Valve in a Mid Position : 4~6VDC	N/A	CN12	16-18
	Orange-Grey	11~14VDC	N/A	CN12	6-16
Gas Solenoid Valve	White-Red	N/A	40~60Ω	CN12	3-4
	Yellow-Black	11~14VDC	15~25Ω	CN8	11-12
Outgoing Thermistor	White-White	59°F : 11.4~14kΩ 86°F : 6.4~7.8kΩ	Disconnect the connector and measure at thermistor side.	CN7	4-6
	White-White	113°F : 3.6~4.5kΩ		CN7	12-14
	White-White	140°F : 2.2~2.7kΩ		CN7	4-9
	White-White	221°F : 0.6~0.8kΩ		CN7	3-6
	White-White	N/A		CN7	6-11
Supply Thermistor	White-White	N/A		CN7	5-14
Return Thermistor	White-White	N/A		CN7	8-10
Freeze Protection Thermistor	Black-Black	N/A		CN7	7-14

Table 4. Diagnostic Points (Continued)

COMPONENT	WIRE COLOUR	VOLTAGE	RESISTANCE	PCB Connector	PCB PIN
Transformer	White-Grey	AC108~132V	N/A	CN202	1-2
	Red-Red	AC20~30V (possible to measure at Output terminal as substitute position)	N/A	CN202	3-4
Overheat Switch	Black-Black	less than 1VDC	less than 2Ω	CN8	4-15
	Black-Red	11~14VDC	N/A	CN8	6-7
Water Flow Sensor	Yellow-Black	4~7VDC Comment : more than 6Hz(1.0L/min)	N/A	CN8	7-8
	Red-Black	11~14VDC	N/A	CN8	5-9
Water Pressure Sensor	Yellow-Black	0kPa : 655~745mV 200kPa : 2155~2245mV 400kPa : 3655~3745mV	N/A	CN8	1-9
	White-White	11~14VDC	N/A	CN8	13-14
Integrated Pump	White-Black	AC108~132V	N/A	CN101	1-2
Control Panel	Black-Black	11~14VDC	N/A	CN6	1-2
Additional Controller(s)	White-White	11~14VDC	N/A	CN4	1-3

\* When the unit is operating.

## PC BOARD BUTTONS

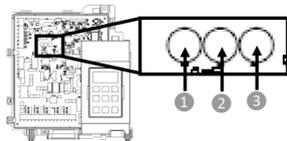


Fig. 4. PC Board Buttons

Table 5. PC Board Buttons

Item #	PC Board Switch	Primary Function	Notes
1	Button 1	Parameter Setting Mode	Refer to section "12.4 Parameter Settings" in Boiler Installation and Operation Manual.
2	Button 2	Deaeration Mode	Refer to section "10. Commissioning" in Boiler Installation and Operation Manual.
3	Button 3	Data Transfer Mode/ Test Combustion Mode/Flushing Mode	This is for transferring PCB data when replacing the PCB. Refer to the instructions included in the replacement parts. Also, this is used for setting the boiler into forced combustion mode and flushing mode.

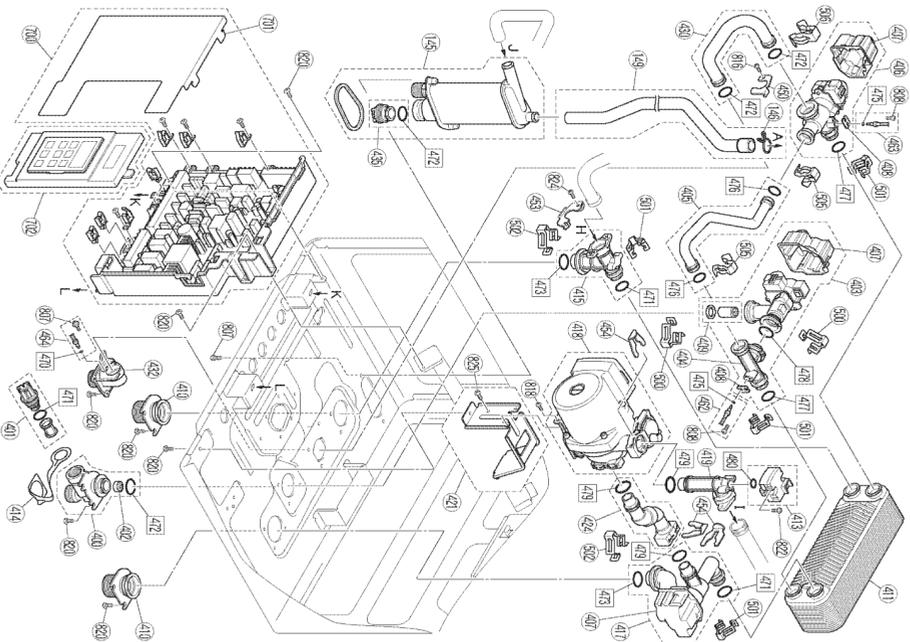
### Important Safety Notes

There are a number of (live) tests required when performing electrical diagnostics on this product. Proceed with caution at all times to avoid contact with energized components inside the boiler. Only trained and qualified service technicians should attempt to repair this product. Before checking for resistance readings, disconnect the power

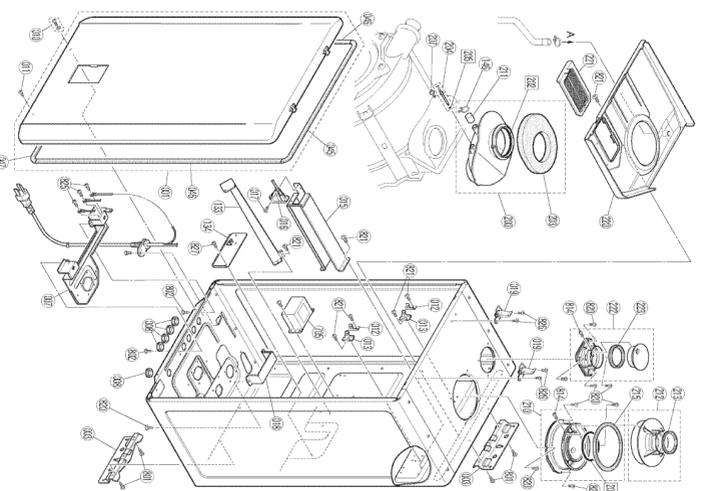


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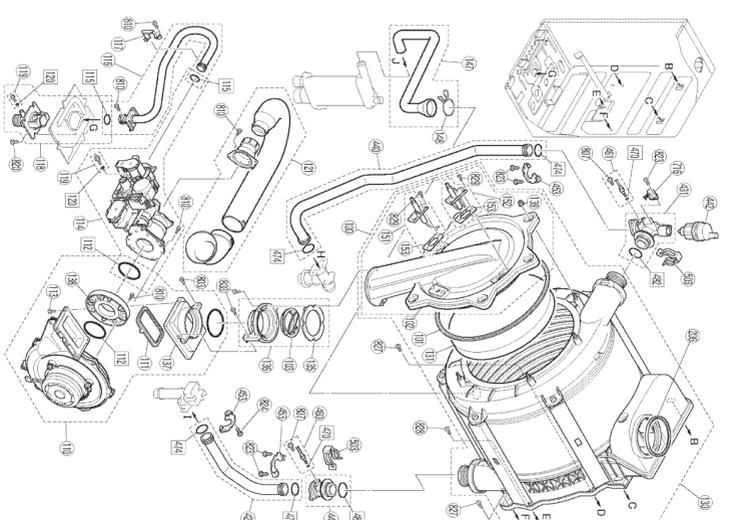
Gas Conversion Kits		
Models	Gas Type	Kit Number
IP175199C	Ng/Lpg	803000082
IP199199C		



ITEM	DESCRIPTION	PART NUMBER	IP199199C	IP175199C
001	Front Cover Panel Assembly FF	8090000313	1	1
003	Wall Mount Bracket	109000594	2	2
007	Connection Reinforcement Plate	809000315	1	1
008	Rubber Bushing	CF9-41020-A	5	5
010	Residential Screw and Washer	1060000645	1	1
011	Ground Screw	109000076	1	1
012	Combustion Chamber Support Plate (L)	809000316	2	2
013	Combustion Chamber Support Plate (R)	809000317	2	2
015	Igniter bracket	809000318	1	1
016	Igniter Assembly	805000172	1	1
017	Screw	CP-80452	1	1
018	Plate HEX Bracket	809000166	1	1
019	Latch	1090001393	2	2
045	Front Cover Panel Gasket Top	809000319	2	2
046	Front Cover Panel Gasket Side	809000320	2	2
047	Front Cover Panel Gasket Bottom	809000321	1	1
100	Burner Door Assembly	806000086	1	1
101	Burner Door Gasket	806000087	1	1
102	Burner Insulation	806000088	1	1
103	Combustion Check Valve Assembly	808000060	1	1
110	Combustion Fan Assembly	808000061	1	1
111	Fan Mounting Packing	109001396	1	1
112	O-ring	109000612	2	2
113	Hexagon Head Screw	809000322	3	3
114	Gas Valve Assembly	806000089	1	1
115	O-ring	109000252	2	2
116	Gas Connection Pipe	806000090	1	1
117	Gas Tube Bracket	109000065	1	1
118	Inlet Gas Supply Connection	106000119	1	1
119	Inlet Gas Test Port Screw	106000138	2	2
120	O-ring	M10B-13-4	2	2
121	Noise Filter Assembly	806000091	1	1
130	Heat Exchanger Assembly	807000245	1	1
131	Heat Exchanger Insulation	806000092	1	1
133	PCB Bracket	809000323	1	1
134	Heat Exchanger Bracket	809000324	1	1
135	Adapter Gasket	809000325	1	1
136	Heat Exchanger Adapter	808000062	1	1
137	Fan Adapter	808000063	1	1
138	Gas Control Adapter	806000093	1	1
139	Hex Nut	809000326	5	5
145	Condensate Trap	807000236	1	1
146	Clip	109000137	2	2
147	Condensation Drain Tube	807000246	1	1
148	Clip	809000327	1	1
149	Drain Tube at Air Intake	807000328	1	1
151	Flame Rod	805000173	1	1
152	Electrode	805000174	1	1
153	Electrode Gasket	805000175	2	2
200	Exhaust Adapter Assembly	808000064	1	1
202	O-ring	108000018	2	2
203	Exhaust Adapter Gasket	808000065	1	1
204	Thermistor	105002024	1	1
205	O-ring	107000323	1	1



ITEM	DESCRIPTION	PART NUMBER	IP199199C	IP175199C
206	Exhaust Gasket	808000066	1	1
207	Thermistor Screw	109000622	1	1
210	Flue Connection Assembly	108000083	1	1
211	Cap	109001407	1	1
212	Exhaust pipe connection port - 2 inch	108000084	1	1
213	Exhaust Gasket - 2 inch	109000623	1	1
215	Air Supply Pipe Seal Ring	108000017	1	1
220	Air Supply Box Assembly	808000067	1	1
221	Air Supply Filter (set)	108000086	1	1
222	Air Supply Assembly	108000087	1	1
223	Air Supply Gasket - 2 inch	109000624	1	1
400	3/4 DHW Cold Connection	807000177	1	1
401	Water Supply Filter Plug Assembly	807000329	1	1
402	Rectifier	M8D1-15	1	1
403	Water Flow Servo and Sensor Assembly	807000239	1	1
404	Water Flow Servo Connection Assembly	807000240	1	1
405	Bypass Tube	807000241	1	1
406	Bypass Servo Assembly	807000242	1	1
407	Cover	107000093	3	3
408	Thermistor plate	109001287	2	2
409	Flow Turbine Assembly	107000621	1	1
410	CH Outlet Connection	807000182	2	2
411	Plate HEX-Large	807000183	1	1
413	Water Pressure Sensor Assembly	807000185	1	1
414	Plug Band	109000018	1	1
415	Plate HEX-CH Heating Connection	807000330	1	1
417	3 Way Valve Assembly	807000187	1	1
418	Circulation Pump Assembly	807000188	1	1
419	Pump Connection Assembly	807000342	1	1
420	Pump-HEX Connection Tube	807000341	1	1
421	Pump Stand	807000191	1	1
424	3 Way Valve-Pump Connection	807000332	1	1
430	DHW Outlet Tube	807000192	1	1
431	Heat Exchanger Pipe Connection Assembly	807000333	1	1
432	DHW Outlet	807000194	1	1
435	Trap Drain Plug Assembly	807000195	1	1
440	HEX-CH Heating Connection Pipe	807000334	1	1
442	Air vent	808000052	1	1
443	Heat Exchanger Return Connection	807000335	1	1
450	Pipe Bracket	U211-322X01	1	1
453	Pipe Bracket	809000328	4	4
454	Clip	809000171	1	1
460	Thermistor Sensor	805000154	3	3
461	Thermistor Sensor	805000155	1	1
462	Thermistor Sensor	105002020	1	1
463	Thermistor Sensor	105002025	1	1
464	TWIN Thermistor	805000182	1	1
470	O-ring	807000215	3	3
471	O-ring	807000203	3	3
472	O-ring	807000204	4	4
473	O-ring	807000205	2	2
474	O-ring	807000336	4	4
475	O-ring	M10B-2-4	2	2
476	O-ring	M10B-2-14	2	2



ITEM	DESCRIPTION	PART NUMBER	IP199199C	IP175199C
477	O-ring	M10B-2-16	2	2
478	O-ring	M10B-2-18	1	1
479	O-ring	807000206	3	3
480	O-ring	807000207	1	1
481	O-ring	807000337	1	1
482	O-ring	807000338	2	2
500	Clip	109000636	2	2
501	Clip	109000132	4	4
502	Clip	809000173	2	2
503	Clip	809000329	2	2
505	Clip	109000639	2	2
506	Clip	109000638	1	1
700	PC Board Assembly-Combi	805000176	1	1
701	PCB Cover	809000330	1	1
702	Integrated Control Assembly	805000177	1	1
705	Transformer	805000158	1	1
708	Controller Unit Harness	105002042	1	1
710	Power Cord Assembly FF	805000160	1	1
712	Sensor Harness	805000178	1	1
714	Heater Ground Harness	805000162	1	1
715	Pump Harness	805000163	1	1
716	Over Heat Switch	805000164	1	1
717	Water Pressure Connection Harness	805000090	1	1
718	Thermistor Sensor	805000165	1	1
720	Guide Seal	809000176	1	1
801	Screw	CP-30S83	4	4
802	Hexagon Head Screw	ZBA0408UK	2	2
803	Hexagon Head Screw	ZQA0408UK	6	6
807	Screw	U17-449	4	4
808	Screw	109001300	2	2
810	Screw	109000179	12	12
814	Screw	109000651	2	2
816	Screw	CP-20883-410UK	1	1
818	Screw	209000203	2	2
820	Screw	809000177	3	3
821	Screw	109000598	14	14
822	Screw	809000178	2	2
823	Screw	CP-20883-408UK	6	6
824	Screw	809000179	2	2
825	Screw	109000793	4	4
826	Screw	109000649	4	4
827	Screw	809000331	4	4
828	Screw	809000332	2	2
829	Torx screw	809000333	2	2
860	Wall Bracket	809000314	1	1
861	Vent Screen Set	108000104	1	1
862	LP Conversion Orifice-Included	806000095	1	1
864	Outdoor Temperature Sensor	803000081	1	1
865	System Thermistor	805000179	1	1
888	Installation Manual - EN		1	1
889	Installation Manual - FR		1	1
890	Tech sheet		1	1
891	User Manual - FR	N/A	1	1
892	Installation Manual - FR		1	1

