

PERFORMANCE DATA

To View Performance Data:

- Press and hold the **▼** (Down) button for two seconds (Fig 1).
- While holding the **▼** (Down) button, press and hold the "Domestic Hot Water" (DHW) button (hold both buttons at the same time) (Fig 1).
- Use the **▲** (Up) and **▼** (Down) buttons (Fig 2) to scroll to desired information described in Table 1, Performance Data.
- The data for the performance number automatically appears in the display (Fig 3).
- To exit performance data, repeat step 2 above.

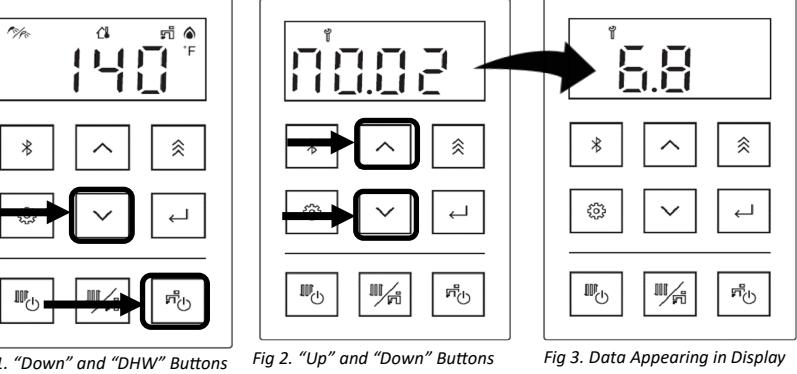


Fig 1. "Down" and "DHW" Buttons

Fig 2. "Up" and "Down" Buttons

Fig 3. Data Appearing in Display

Table 1. Performance Data

#	Data	Unit	#	Data	Unit
18	Venturi Cycles	x100	20	Pump Cycles	x100
20	Pump Hours	x10	21	Pump for Boiler	0=OFF, 1=ON
22	Pump for System (Pumps 1-3) See Table 1(B) for more information.	0=OFF, 1=ON	23	Pump for System (Pump 4)	0=OFF, 1=ON
24	Pump for System (Pump 4)	0=OFF, 1=ON	25	Additional Controllers Connected	See Table 3
26	Combustion Hours	x100	27	Combustion Hours	x100
28	Combustion Cycles	x100	29	Combustion Cycles (DHW)	x100
30	Combustion Cycles (DHW)	x100	44	Commissioning Cycles	x1
31	Venturi Position	0=Closed, 1=Open			

¹ See "Units of Measurement" section below.
Units of Measurement

- Press the "Settings" button.
- Press the **▲** (Up) or **▼** (Down) arrows to select a unit of measurement (refer to Table 2).

Table 2. Units of Measurement

Units of Measurement	Temp.	Water Flow	Pressure
1: English	°F	gal/min	psi
2: Metric	°C	L/min	bar

Table 3. Connecting Additional Controllers

Note: BC, BSC and BSC2 are PCB recognition

Table 4. Pump for System (1-3)

Pump 1 _____ 1 _____ 0
Pump 2 _____ 1 _____ 0
Pump 3 _____ 1 _____ 0Controller Panel 1 _____ —
Additional Controller (BC) 1 _____ —
Additional Controller (BSC) 1 _____ —
Additional Controller (BSC2) 1 _____ —

- D1 Too Long DHW Continuous Operation**
- Using DHW beyond maximum continuous operating time by parameter iD setting.
 - If the sensor has been replaced and the error still appears, check the return thermistor.
 - If a boiler is used in a hard water area, flush the DHW plate heat exchanger.
 - Check the exhaust duct, seal, and venting for damage.
- D10 Air Supply or Exhaust Blockage/Condensate Trap is Full**
- Fan current initial check error.
 - Ensure condensate line and trap is not blocked.
 - Ensure internal air filter is clean with no obstructions.
 - Ensure combustion air and exhaust vents are not blocked and the approved venting is installed.
 - Ensure either the exhaust ring or intake cap is removed properly.
 - Ensure vent length is within limits.
 - Check fan for debris and ensure wheel turns freely.
 - Verify fan check valve is not stuck between fan casing and burner body.

- G10 High Exhaust Temperature**
- Make sure boiler pump activates during operation.
 - Check the exhaust thermistor wiring for damage.
 - Clean the surface of the thermistor.
 - Measure the resistance of the exhaust thermistor.
 - If the sensor has been replaced and the error still appears, check the return thermistor.
 - If a boiler is used in a hard water area, flush the DHW plate heat exchanger.
 - Check the exhaust duct, seal, and venting for damage.
- G10 Combustion Fan**
- CHECK the motor wire harness for loose or damaged connections.
 - Measure resistance and voltage of motor wire harness.*
 - Ensure the combustion fan spins freely.
- G10 DHW Recirculation Pump (Combi Only)**
- Ensure the DHW recirculation pump matches the Parameter iD setting.
 - Ensure the dedicated return line is properly installed.
 - Ensure the inlet water filter and bypass filter are clean and free of debris.
 - Ensure the DHW recirculation pump is connected to the DHW Pump Terminal.
 - Ensure the capacity of the recirculation pump is sized appropriately for the piping (DHW recirculation pump should be higher than 1.3 GPM).
 - Ensure air is removed from the recirculation line.
- G51 Water Flow Control (Combi Only)**
- Measure the resistance values and voltage of the water flow control.*
 - Ensure the harness and connector are not wet.
 - If the voltage from the PC Board is abnormal, replace the PC Board; otherwise replace the water flow servo valve.
- G51 By-Pass (Combi Only)**
- Measure the resistance values and voltage of the bypass servo valve.*
 - Ensure the harness and connector are not wet.
 - If the voltage from the PC Board is abnormal, replace the PC Board; otherwise, replace the bypass servo valve.
- B10 3-Way Valves (Combi Only)**
- Check the CH system water quality.
 - Measure the resistance values and voltage of the 3-way valve control.*
- G51 Hot Water Supply Temperature Abnormality (Combi Only)**
- If the DHW water temperature is higher than the set point temperature, bleed air from the system to lower the temperature.
 - Measure resistance values and voltage of the bypass flow control.*
 - Replace the bypass flow control device if needed; otherwise, check the inlet thermistor and heat exchanger thermistor wiring for damage.
 - Measure the resistance of the sensor. Replace if needed.
 - Clean the sensor of any scale buildup present.
- R10 PC Board**
- PC Board circuit error. Replace PC Board.
- R10 Solenoid Valve Circuit**
- Turn off the pump 3 on the PC Board is in the OFF position (default).
 - Ensure the gas solenoid wire is not loose or damaged.
 - Ensure the heater circuit is not grounded.
 - Surface of heat exchanger works without error by using DHW (Combi only).
 - Replace the PC Board.
- R10 Venturi Control**
- Venturi operation error.
 - Ensure the venturi rod is operating correctly.*
 - Replace the gas valve assembly.
- R10 Flame Rod**
- Check the flame rod and wire for damage.
 - Ensure the flame rod and wire are not wet.
 - If there is no issue with the flame rod or wiring, replace the PC Board.
- G50 Freeze Issue**
- The boiler checks the heat exchanger temperature at the time of operation.
 - If the temperature is too low, an error will occur.
 - Check if there is freezing in the boiler or CH system.
- LC Scale Buildup in Heat Exchanger (Combi Only)**
- Flush the DHW plate heat exchanger.
 - The LC code will reset automatically when scaling is removed.
 - If LC code remains, check the DHW thermistor, flow sensor or boiler pump.
- F10 Maintenance Indicator**
- This code is a placeholder in diagnostic code history indicating a service provider performed maintenance or service.
 - Enter this code after performing service by pressing the following buttons at the same time: UP, DOWN, and CH (or DHW). FFFF appears on the monitor (right image).

ELECTRICAL DIAGNOSTICS

Table 4. Diagnostic Points

COMPONENT	WIRE COLOR	VOLTAGE	RESISTANCE	PCB CONNECTOR	PCB PIN
Power Supply	Black-White	AC108~132V	N/A	CN200	1-3
Yellow Body	more than 0.5VAC	N/A	CN8	20	
Black Body	more than 0.5VAC	N/A	CN7	1	
Spark Electrode	White-Black	11~14VDC*	N/A	CN8	2-3
Red-Black	7~48VDC*	N/A	CN7	18-19	
Combustion Fan	White-Black	2~14VDC*	N/A	CN7	16-18
Yellow-Black	11~14VDC*	N/A	CN7	17-18	
Red-Pink	N/A	40~60Ω	CN12	9-10	
White-Blue	11~14VDC	N/A	CN12	7-8	
Water Flow Control Device	Grey-Orange	1~10VDC	N/A	CN12	5-15
Brown-Grey	Servo Valve Fully Open or Closed: Less than 1VDC	N/A	CN12	15-17	
Venturi Control Device	Blue-Black	N/A	350~550Ω	CN11	1-9, 2-9, 3-9, 4-9
Red-Black	4~6VDC*	N/A	CN11	8-11, 8-12, 8-13, 8-14	
Black-Black	N/A	40~60Ω	CN11	8-16 & 6-7	
By-Pass Flow Control Device	Red-Pink	N/A	CN12	13-14	
White-Blue	N/A	40~60Ω	CN12	11-12	
3-way Valve	Brown-Grey	Servo Valve Fully Open or Closed: Less than 1VDC	N/A	CN12	16-18
Orange-Grey	11~14VDC	N/A	CN12	6-16	
Pink-Red	N/A	40~60Ω	CN12	3-4	
Gas Solenoid Valve	White-Blue	11~14VDC	N/A	CN12	1-2
Yellow-Black	11~14VDC	15~25Ω	CN8	11-12	
Outgoing Thermistor	White-White	N/A	CN7	4-6	
Inlet Thermistor	White-White	N/A	CN7	12-14	
Exhaust Thermistor	White-White	N/A	CN7	9-10	
Heat Exchanger Thermistor	White-White	N/A	CN7	3-6	
Supply Thermistor	White-White	N/A	CN7	140°F : 2.2-2.7KΩ 221°F : 0.6-0.8KΩ	
Return Thermistor	White-White	N/A	CN7	11-14	
Freeze Protection Thermistor	Black-Black	N/A	CN7	8-10	
		Disconnect the connector and measure at thermistor side.			7-10

Table 4. Diagnostic Points (Continued)

COMPONENT	WIRE COLOR	VOLTAGE	RESISTANCE	PCB CONNECTOR	PCB PIN
Transformer	White-Grey	AC108~132V	AC108~140V	CN202	1-2
	Red-Red	(Possible to measure at Output terminal as substitute position)	N/A	CN202	3-4
Overheat Switch	Black-Black	less than 1VDc	less than 2Ω	CN8	4-15
Water Flow Sensor	Black-Red	11~14VDC	N/A	CN8	6-7
	Yellow-Black	4~7VDC Comment: More than 6Hz (0.26GPMmin)	N/A	CN8	7-8
Water Pressure Sensor	Red-Black	0 kPa: 655-745 mV; 200 kPa: 2,155-2,245 mV; 400 kPa: 3,655-3,745 mV	N/A	CN8	5-9
Water Level Electrode	White-White	11~14VDC	N/A	CN8	13-14
Integrated Pump	White-Black	AC108~132V	N/A	CN101	1-2
Control Panel	Black-Black	11~14VDC	N/A	CN6	1-2
Additional Controller(s)	White-White	11~14VDC	N/A	CN4	1-3

Important Safety Notes

There are a number of (live) tests required when performing electrical diagnostics on this product. Proceed with caution at all times to avoid contact with energized components inside the boiler. Only trained and qualified service technicians should attempt to repair this product. Before checking for resistance readings, disconnect the power source to the unit and isolate the item from the circuit (unplug it).

Electrical Diagram

Refer to the Wiring Diagram attached to the back of the boiler front cover.

Flame Rod

Place one lead of your meter to the flame rod and the other to the ground. When the unit is attempting to ignite, you should read more than 2 VAC.

Amp Fuses

This unit has six (10) amp glass fuses located on the PC Board. Remove the fuses and check continuity through it. If you have continuity through each fuse, then it is functioning. Otherwise, the fuse is blown and must be replaced.

Heat Exchanger Overheat

Overheat switch is tripped.

Measure the resistance of the Overheat Switch.*

Check the heat exchanger for hot spots which may indicate blockage due to scale buildup.

Ensure the boiler pump is not locked up.

Ensure that all of the valves in the CH circuit are open.

Ensure the boiler and CH circuit does not have a freezing condition.

Surface of heat exchanger may turn to a black color as stainless steel is tempered even in normal conditions. This does not indicate an abnormal condition.

Check for damage on the exhaust, seal, and venting.

PC BOARD BUTTONS

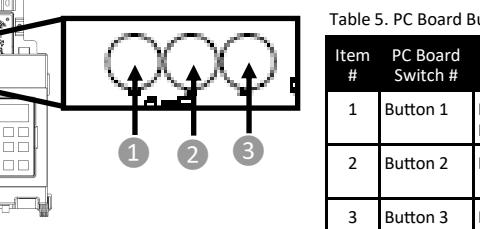


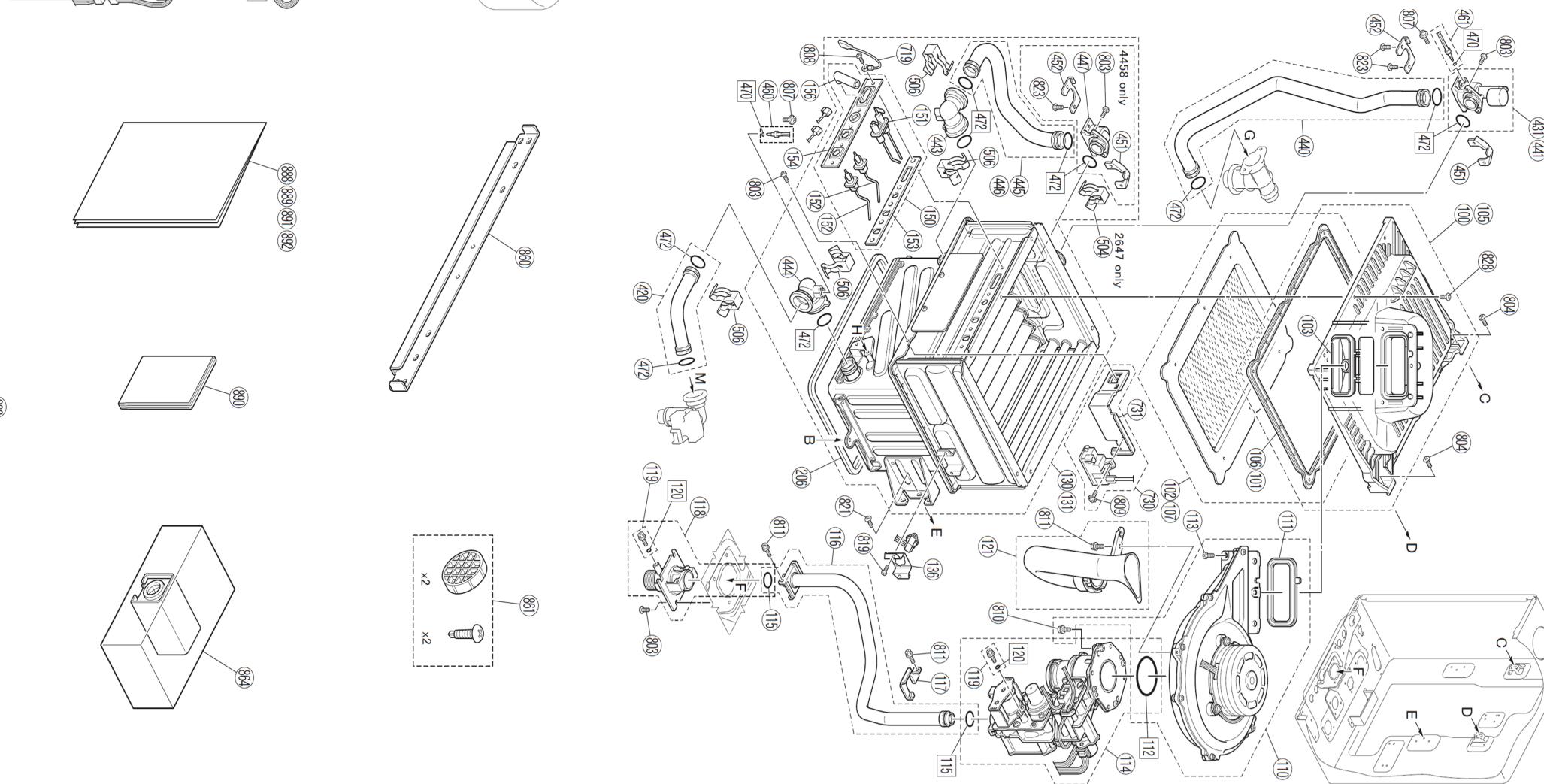
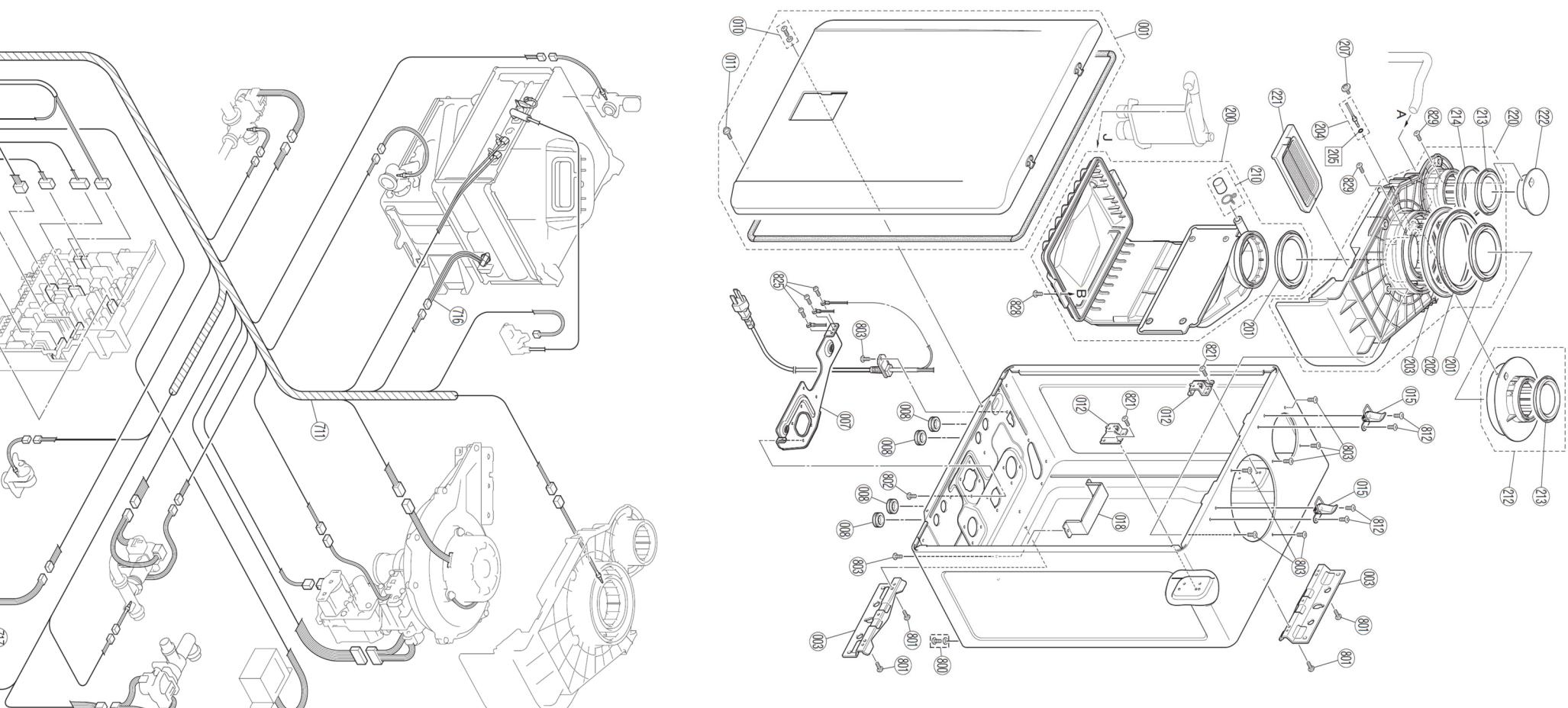
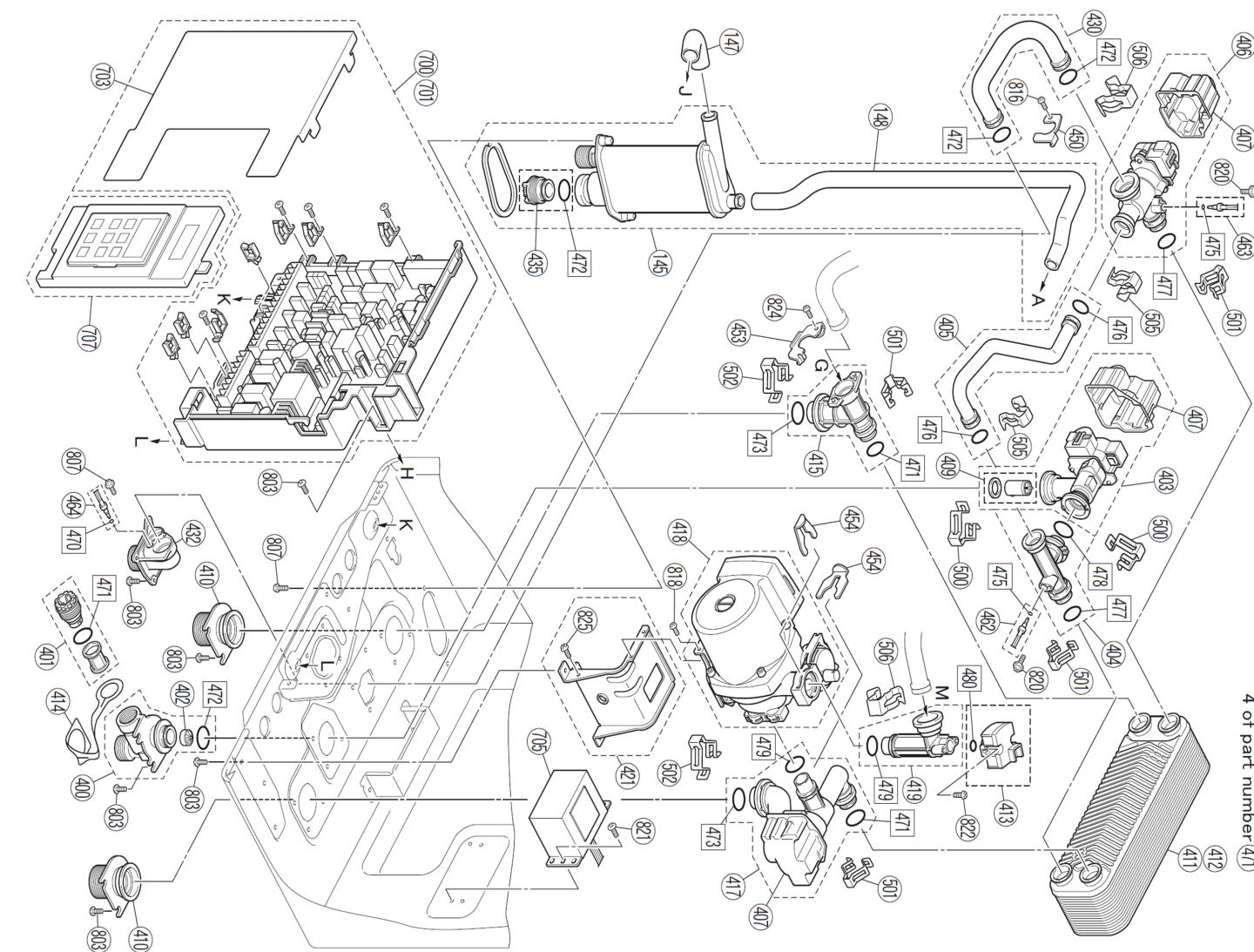
Table 5. PC Board Buttons

Item #	PC Board Switch #	Primary Function	Notes
1	Button 1	Parameter Setting Mode	Refer to section "12.4 Parameter Settings" in Boiler Installation and Operation Manual.
2	Button 2	Daeeration Mode	Refer to section "10. Commissioning" in Boiler Installation and Operation Manual.

H239-0775-2

REB-B4456FF-US
070 00012 66316 6

Models	Gas Type	Kit Number
IP060160C		
IP09099C		
IP090160C		
IP090199C	NG/LPG	80300082
IP120199C		
IP150199C		



ITEM	DESCRIPTION	PART NUMBER	IP150199C	IP120199C	IP090199C	IP090169C	IP090099C	IP060160C
001	Front Cover Panel Assembly FF	809000506	1	1	1	1	1	1
003	Wall Mount Bracket	1090002594	2	2	2	2	2	2
007	Connection Reinforcement Plate	809000307	1	1	1	1	1	1
008	Rubber Bushing	CF79-41020-A	4	4	4	4	4	402
010	Residential Screw and Washer	106000645	1	1	1	1	1	1
011	Ground Screw	109000076	1	1	1	1	1	1
012	Combustion Chamber Support Plate	109000597	2	2	2	2	2	405
015	Latch	109001393	2	2	2	2	2	406
018	Plate HEX Bracket	809000166	1	1	1	1	1	407
100	Burner Assembly-Large	806000052	1	1	1	1	1	409
101	Burner Gasket-Large	109000609	1	1	1	1	1	410
102	Burner Plate Assembly-Large	806000050	1	1	1	1	1	411
103	Combustion Check Valve Assembly	108000135	1	1	1	1	1	412
105	Burner Assembly-Medium	806000083	1	1	1	1	1	413
106	Burner Gasket-Medium	109000610	1	1	1	1	1	414
107	Burner Plate Assembly-Medium	806000052	1	1	1	1	1	415
110	Combustion Fan Assembly	108000130	1	1	1	1	1	417
111	Fan Mounting Packing	109001396	1	1	1	1	1	418
112	O-ring	109000612	1	1	1	1	1	419
113	Hexagon Head Screw	ZOA0514UK	3	3	3	3	3	420
114	Gas Valve Assembly	806000084	1	1	1	1	1	421
115	O-ring	109000025	2	2	2	2	2	430
116	Gas Connection Pipe	806000085	1	1	1	1	1	431
117	Gas Tube Bracket	109000635	1	1	1	1	1	432
118	Inlet Gas Supply Connection	106000119	1	1	1	1	1	435
119	Inlet Gas Test Port Screw	106000138	2	2	2	2	2	440
120	O-ring	109000025	2	2	2	2	2	441
121	Noise Filter	106000071	1	1	1	1	1	443
122	Heat Exchanger Assembly-Large	807000234	1	1	1	1	1	444
131	Heat Exchanger Assembly-Medium	807000235	1	1	1	1	1	445
136	OHS Bracket	109000614	1	1	1	1	1	446
145	Condensate Trap	807000236	1	1	1	1	1	447
147	Condensate Drain tube	807000237	1	1	1	1	1	448
148	Air Intake	807000238	1	1	1	1	1	451
150	Electrode/Filame Rod Assembly	805000150	1	1	1	1	1	452
151	Electrode	805000151	1	1	1	1	1	453
152	Flame Rod	805000152	1	1	1	1	1	454
153	Electrode Gasket	805000153	1	1	1	1	1	450
154	Electrode Plate	809000308	1	1	1	1	1	461
156	Electrode Sleeve	109000620	1	1	1	1	1	462
200	Exhaust Duct Assy	808000044	1	1	1	1	1	463
201	Exhaust Gasket	109001403	2	2	2	2	2	464
202	Intake Gasket	1090001404	1	1	1	1	1	470
203	Air Supply Seal Ring	109001405	1	1	1	1	1	471
212	Exhaust Adapter Ring	108000132	1	1	1	1	1	472
204	O-ring	1050002024	1	1	1	1	1	478
205	Exhaust Duct Gasket	107000233	1	1	1	1	1	473
206	Exhaust Duct Gasket	8080001401	1	1	1	1	1	475
207	Thermistor Screw	109000622	1	1	1	1	1	476
210	Rubber Cap	109001407	1	1	1	1	1	477
212	Exhaust Thermistor	108000132	1	1	1	1	1	478
213	Air Intake Seal Ring - 2 inch	109001408	1	1	1	1	1	479
220	Duct Assembly	108000053	1	1	1	1	1	480
221	Air Inlet Filter	108000086	1	1	1	1	1	501

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